



# Installation Instructions

CAN AM COMMANDER 1000

**BE SURE TO REGISTER YOUR DMC EXHAUST ONLINE AT [WWW.DMC-ON-LINE.COM](http://WWW.DMC-ON-LINE.COM)**

Thank you for choosing to install the finest exhaust system available. DMC uses only the latest technology to deliver big gains in acceleration, horsepower and torque, while capturing additional strength and critical weight savings.

Please read all instructions carefully and thoroughly before installing this system. Any references to **"front"** or **"rear"** indicates sides as if you were sitting in the driver's seat facing forward.

## REMOVAL PROCEDURE

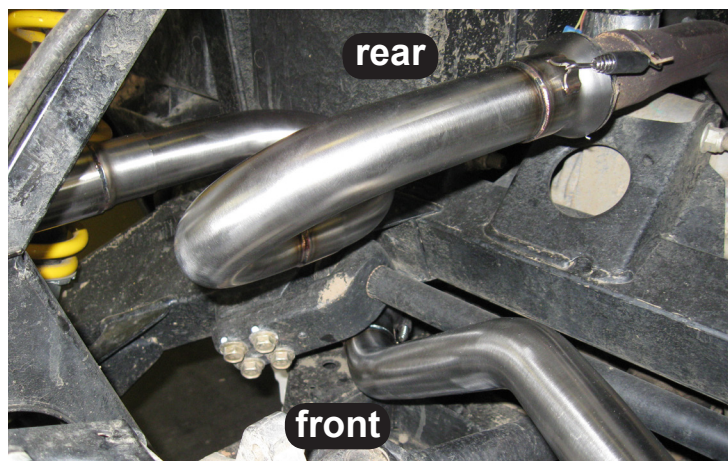
1. Remove Bed off the Vehicle
2. Remove stock muffler and mid pipe (DO NOT REMOVE STOCK HEAD PIPES)

### Pre-Installation:

3. Install Rubber Grommets and Axels (from HW kit) Into DMC Mufflers Mounts (see Image)
4. Examine both Stock Exhaust Gaskets, if damaged replace at this time.

## INSTALLATION PROCEDURE

5. Install DMC front cylinder head pipe using DMC Springs, Hanger Rod, and OE rubber mount (see photo right) to secure the head pipes.
6. Install rear cylinder head pipe using DMC pipe springs
7. Install DMC front cylinder mid pipe (right hand side)
8. Install DMC rear cylinder mufflers first using left side Mid Pipe with DMC springs to secure mid pipe to muffler (see photo below).



10. Next install front cylinder using right side mid pipe using DMC Springs.

### PARTS INCLUDED

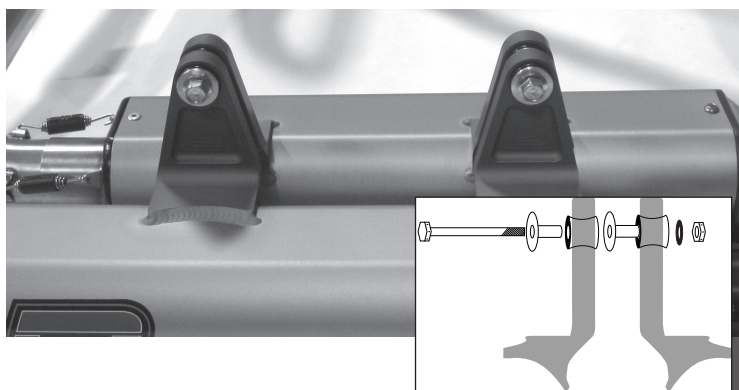
- (2) Muffler
- (2) Headers
- (2) Mid Pipe
- (1) Hardware Kit

### TOOLS REQUIRED

- Pipe Spring Puller
- 10, 12mm box wrenches

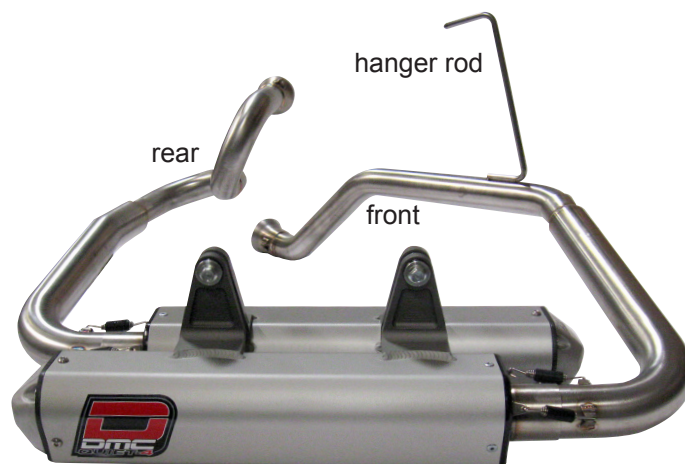
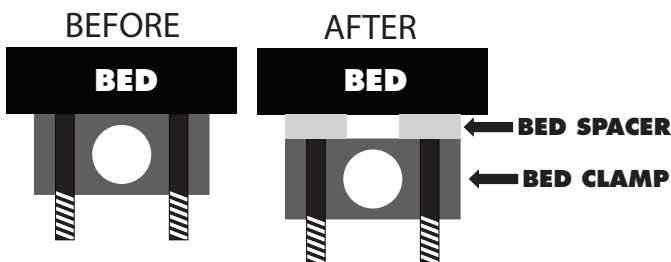
**NOTE:** To prevent exhaust leaks, we recommend inspection and replacement of the exhaust gasket if necessary upon installation.

11. Install both DMC mufflers together using 8x65mm Bolts thru Frame using Washers & Nylock Nuts as shown (see photo and lineart drawing below).



### IMPORTANT: MUST USE BED SPACER AS SHOWN

12. Re-install bed using the supplied BED SPACER as shown in the image below. Install Bed Spacers between bed and bed clamps and secure clamps with 8mm Nylock Nuts.





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## SPARK ARRESTOR

Spark arrestors are included with every Afterburner Exhaust. To access your Spark Arrestor, simply remove the four 4mm allen screws from the endcap.

## JETTING / AIR-FUEL MIX

Your Commander 1000 features fuel injection and with the addition of your DMC Afterburner high performance exhaust, we highly recommend you install a DMC EFI Control Module, part #25990-51. Ask your local DMC Exhaust dealer.

## START UP PROCEDURE

1. After completing installation, start your engine in a well-ventilated area and check for any exhaust leaks.
2. We recommend riding for 30 minutes to allow components to properly seat.
3. Allow engine to cool down and recheck all fasteners.



[www.spectro-oils.com](http://www.spectro-oils.com)



**DMC recommends using Spectro Oils for maximum protection.**

## MAINTENANCE

**Please allow exhaust system to cool prior to washing or repair.**

DMC recommends using a mild soap such as dish detergent and water to wash your exhaust system. Also, you should not allow water to enter the silencer outlet while washing your UTV.

As we all know, sound is a major issue, which can effect whether or not we continue to enjoy our sport without offending others. Also, your system performs best and will last longer when the silencer is properly maintained. Repacking your silencer depends on the type of riding and the amount of hours on the bike.

On a big-bore-four, frequent high speed riding will shorten the life of the packing. Your ears are the best guide to knowing when to repack, but as a rule, every 20-30 hours is a good guideline to inspect and replace if necessary. If and when it is time to repack, please use DMC Afterburner Repack Kits as they were tested and designed to provide the best performance.

To keep your spark arrestor clean, first remove it from your muffler, then use a soft bristled brush and soapy water.

## DMC EXHAUST REPLACEMENT PARTS

- |  |           |
|--|-----------|
| • USFS Approved Spark Arrestor           | #25911-10 |
| • S.O.S. Quiet Core Insert               | #25911-20 |
| • DMC Afterburner Repack Kit             | #25911-46 |
| • Afterburner Replacement Springs (pair) | #25911-50 |

## AFTERMARKET PERFORMANCE ACCESSORIES

- |   |           |
|---|-----------|
| • DMC EFI Control Module (shown on previous page) | #25990-51 |
|---|-----------|

## TECHNICAL SUPPORT

If you ever lose your instructions or need additional information, simply visit the DMC website where we offer all the installation information that came with your DMC exhaust. If, at any time, there is further news regarding modifications, jetting adjustments, or other, the DMC website is a great source for obtaining the latest news.

## WARRANTY

Since we designed, developed and manufactured your DMC Exhaust to provide reliable performance, we guarantee your system for one year (from date of purchase) against defects in materials and workmanship. We are proud of our attention to the quality of manufacturing your DMC product and we stand behind our products.

In the unlikely event a problem arises with your system, please contact the dealer from whom it was purchased. They can contact DMC and get your system to us for a warranty determination. A copy of your receipt will be required. We will make every attempt for a prompt repair or replacement at our determination and expense.

It is important to note that our warranty is not unconditional. Although your DMC product was made with the finest materials and hand crafted to strict standards, it is not indestructible. Therefore, our warranty does not cover product damage as a result from abuse, misuse, improper installation, modifications or lack of maintenance. We also do not cover any damages whether consequential, incidental, special, contingent or otherwise: or expenses or injury arising directly or indirectly from the use of the exhaust system.

As with any product, your DMC system should be expected to experience normal wear, which is not covered by any warranty. The duration of any and all implied warranties are limited to the duration of the express warranty.